

DM1000–DM3000 重型机系列配置表

DM1000-DM3000 Standard Features and Optional Features

配置项目	ITEMS	DM1000	DM1250	DM1650	DM2000	DM2500	DM3000
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>> 主机主题 / General

伊之密墨灰色	Gray black	●	●	●	●	●	●
象牙白色/指定颜色	Ivory white / Others	○	○	○	○	○	○
电动落地安全门（前）	Electrical safety door(front)	●	●	●	●	●	●
手动落地安全门（后）	Manual safety door (back)	●	●	●	○	○	○
电动落地安全门（后）	Electrical safety door(back)	○	○	○	●	●	●

>> 电气控制 / Electrical System

西门子PLC	Siemens PLC	●	●	●	●	●	●
欧姆龙/其他PLC	Omron PLC / others	○	○	○	○	○	○
10寸高分辨率显示屏	10" dispaly screen	●	●	●	●	●	●
电箱风扇	Exhaust fan	●	●	●	●	●	●
电箱空调	Air conditioner	○	○	○	○	○	○
模具存储100组	100sets mould parameters storage	●	●	●	●	●	●
扩展模具存储	Extended mould parameters storage	○	○	○	○	○	○
电子式锁模力显示	Electrical locking force display	○	○	○	○	○	○

>> 柱架部分 / Clamping system

双比例控制开合模	Dual proportional control of die open and close	●	●	●	●	●	●
电子尺控制行程	Lineal transducer for position control	●	●	●	●	●	●
双润滑+独立黄油润滑	Dual lubrication system & independent grease lubrication system	●	●	●	●	●	●
特快锁模系统	DDC system	●	●	●	●	●	●
手动调模	Manual die height adjustment	●	●	●	●	●	●
自动调模	Auto die height adjustment	○	○	○	○	○	○
液压抽杠（前上1根）	Hydraulic tie bar extraction (1 pc)	●	●	●	●	●	●

>> 液压系统 / Hydraulic System

威格士双联叶片泵/东京机器油泵	Vickers / TKS pump	●	●	●	●	●	●
旁路精密滤油系统	By-pass filter system	●	●	●	●	●	●

>> 抽芯和顶针 / Core and ejector

双比例控制	Dual proportional control	●	●	●	●	●	●
抽芯双液锁	Dual hydraulic locking for core-pulling	●	●	●	●	●	●
动模2组	2 sets on moving platen	●	●	●	●	●	●
动模3组	3 sets on moving platen	○	○	○	○	○	○
定模2组	2 sets on fixed platen	●	●	●	●	●	●
定模3组	3 sets on fixed platen	○	○	○	○	○	○
抽芯局部加压	Partial pressure building for core-pulling	○	○	○	○	○	○
顶针双比例控制	Dual proportional control of ejecting	●	●	●	●	●	●
顶针行程开关控制	Ejecting stroke limit switch control	●	●	●	●	●	●

>> 压射部分 / Injection System

智能在线品管PPS技术	Intelligent online PPS technology	●	●	●	●	●	●
电比例调节控制	Electrical proportional control	●	●	●	●	●	●
电子式控制行程	Electrical stroke control	●	●	●	●	●	●
实时控制系统	Real time control system	○	○	○	●	●	●

>> 其他 / Others

大面积板式冷却器	Large area plate type cooler	●	●	●	●	●	●
电子式油温报警	Electrical oil temperature alarm	●	●	●	●	●	●
锤头润滑装置	Plunger lubrication system	●	●	●	●	●	●