

# DM140–DM900 标准系列配置表

## DM140-DM900 Standard Features and Optional Features

| 配置项目 | ITEMS | DM140 | DM180 | DM300 | DM400 | DM500 | DM650 | DM800 | DM900 |
|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|

### >> 主机主题 / General

|            |                                  |   |   |   |   |   |   |   |   |
|------------|----------------------------------|---|---|---|---|---|---|---|---|
| 伊之密墨灰色     | Gray black                       | ● | ● | ● | ● | ● | ● | ● | ● |
| 象牙白色/指定颜色  | Ivory white / Others             | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 手动安全门（前、后） | Manual safety door (front, back) | ● | ● | ● | ● | ● | ● | — | — |
| 气动安全门（前）   | Pneumatic safety door (front)    | ○ | ○ | ○ | ○ | ○ | ○ | ● | ● |
| 电动落地安全门（前） | Electrical safety door (front)   | — | ○ | ○ | ○ | ○ | ○ | ○ | ○ |

### >> 电气控制 / Electrical System

|             |                                   |   |   |   |   |   |   |   |   |
|-------------|-----------------------------------|---|---|---|---|---|---|---|---|
| 西门子PLC      | Siemens PLC                       | ● | ● | ● | ● | ● | ● | ● | ● |
| 欧姆龙PLC      | Omron PLC                         | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 5.7寸高分辨率触摸屏 | 5.7" touch screen                 | ● | ● | ● | ● | ● | ● | ● | ● |
| 10寸高分辨率触摸屏  | 10" touch screen                  | — | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 电箱风扇        | Exhaust fan                       | ● | ● | ● | ● | ● | ● | ● | ● |
| 电箱空调        | Air conditioner                   | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 模具存储50组     | 50 sets mould parameters storage  | ● | ● | ● | ● | ● | ● | ● | ● |
| 扩展模具存储      | Extended mould parameters storage | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 电子式锁模力显示    | Electrical locking force display  | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |

### >> 柱架部分 / Clamping system

|           |                                                 |   |   |   |   |   |   |   |   |
|-----------|-------------------------------------------------|---|---|---|---|---|---|---|---|
| 双比例控制开合模  | Dual proportional control of die open and close | ● | ● | ● | ● | ● | ● | ● | ● |
| 电子尺控制行程   | Lineal transducer for position control          | ● | ● | ● | ● | ● | ● | ● | ● |
| 特快锁模系统    | DDC system                                      | — | — | ● | ● | ● | ● | ● | ● |
| 手动调模      | Manual die height adjustment                    | ● | ● | ● | ● | ● | ● | ● | ● |
| 自动调模      | Auto die height adjustment                      | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 机械式抽杠（1根） | Mechanical tie bar extraction (1pc)             | — | ○ | ○ | ● | ● | ● | ● | ● |
| 液压抽杠（1根）  | Hydraulic tie bar extraction (1 pc)             | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |

### >> 液压系统 / Hydraulic System

|                 |                    |   |   |   |   |   |   |   |   |
|-----------------|--------------------|---|---|---|---|---|---|---|---|
| 威格士双联叶片泵/东京机器油泵 | Vickers / TKS pump | ● | ● | ● | ● | ● | ● | ● | ● |
|-----------------|--------------------|---|---|---|---|---|---|---|---|

### >> 抽芯和顶针 / Core and Ejector

|          |                                            |   |   |   |   |   |   |   |   |
|----------|--------------------------------------------|---|---|---|---|---|---|---|---|
| 双比例控制    | Dual proportional control                  | ● | ● | ● | ● | ● | ● | ● | ● |
| 动模1组     | 1 set on moving platen                     | ○ | ● | ● | — | — | — | — | — |
| 动模2组     | 2 sets on moving platen                    | ○ | ○ | ○ | ● | ● | ● | ● | ● |
| 定模1组     | 1 set on fixed platen                      | ○ | ○ | ○ | ○ | — | — | — | — |
| 定模2组     | 2 sets on fixed platen                     | ○ | ○ | ○ | ○ | ● | ● | ● | ● |
| 抽芯局部加压   | Partial pressure building for core-pulling | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 顶针双比例控制  | Dual proportional control of ejecting      | ● | ● | ● | ● | ● | ● | ● | ● |
| 顶针行程开关控制 | Ejecting stroke control                    | ● | ● | ● | ● | ● | ● | ● | ● |

### >> 压射部分 / Injection System

|             |                                     |   |   |   |   |   |   |   |   |
|-------------|-------------------------------------|---|---|---|---|---|---|---|---|
| 机械式精密手轮调节控制 | Mechanical hand wheel control       | ● | ● | ● | ● | ● | ● | ● | ● |
| 电比例调节控制     | Electrical proportional control     | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 接近开关控制行程    | Proximity switch for stroke control | ● | ● | ● | ● | ● | ● | ● | ● |
| 电子式控制行程     | Electrical stroke control           | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 智能在线品管PPS技术 | Intelligent online PPS technology   | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |

### >> 其他 / Others

|         |                                  |   |   |   |   |   |   |   |   |
|---------|----------------------------------|---|---|---|---|---|---|---|---|
| 油温表     | Oil temperature indicator        | ● | ● | ● | ● | ● | ● | ● | ● |
| 电子式油温报警 | Electrical oil temperature alarm | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| 锤头润滑装置  | Plunger lubrication system       | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |

标准配置"●"和可选配置"○"