

🔍 技术参数表 Machine Specification

说明	DESCRIPTION	UNIT	UN90SK-UPVC	UN120SK-UPVC	UN160SK-UPVC	UN200SK-UPVC	UN260SK-UPVC	UN320SK-UPVC	UN400SK-UPVC	UN480SK-UPVC
国际标准规格	International specification		257/900	392/1200	604/1600	895/2000	1269/2600	1885/3200	2693/4000	3330/4800
射胶机构 INJECTION UNIT										
理论注射容积	Shot volume	cm³	168	246.8	370.9	518.4	749.3	1071.3	1497	2050.5
实际注射量	Shot weight (UPVC)	g (克)	200	293.6	441.4	616.9	891.6	1274.8	1781	2440
		oz (盎司)	7	10.3	15.5	21.7	31.4	44.9	62.7	85.9
螺丝直径	Screw diameter	mm	36	43	48	53	60	68	76	84
射胶压力	Injection pressure	MPa	153	159	162.9	172.8	169.5	176.1	179.9	162.5
螺丝长度直径比	Screw L:D ratio		21:1	21:1	21:1	21:1	21:1	21:1	21:1	21:1
最大注射速度	Max. injection speed	mm/s	83.8	83	80.9	78.2	80	83.2	75.6	83.2
螺丝行程	Screw stroke	mm	165	170	205	235	165	295	330	370
螺丝转速	Screw speed(stepless)	r/min	0-154	0-131	0-116	0-102	0-109	0-100	0-85	0-88
锁模机构 CLAMPING UNIT										
锁模力	Clamping force	kN	900	1200	1600	2000	2600	3200	4000	4800
开模行程	Opening stroke	mm	320	340	410	460	490	580	660	760
连接柱内距	Space between tie bars	mmxmm	355X310	410x370	455x435	510x510	570x570	670x670	710x710	810x810
模板最大距离	Max. Daylight	mm	670	740	870	980	1100	1240	1390	1570
容模量 (最薄-最厚)	Mold thickness(Min.-Max)	mm	130-350	145-400	160-460	180-520	195-610	220-660	240-730	260-810
油压顶出行程	Hydraulic ejection stroke	mm	80	100	110	140	145	155	195	220
顶出杆数量	Ejector number		1	5	5	5	9	9	13	13
油压顶出力	Hydraulic ejection force	kN	23	42	42	49	77	77	110	110
动力/电热 POWER UNIT										
油压系统压力	Hydraulic system pressure	MPa	14.5	17.5	17.5	17.5	17.5	17.5	17.5	17.5
油泵马达	Pump motor	kW	7.5	11	15	18.5	22	30	37	45
电热量	Heating capacity	kW	6.6	8.8	9.5	9.8	13.5	18.0	22	25
温度控制区数	Number of temp control zones		4	4	4	5	5	5	6	6
其他 GENERAL UNIT										
油箱容量	Oil tank capacity	L	200	235	260	290	470	635	1000	1100
加宽机门	Gate extended by		300	300	400	400	500	500	750	750
机械外形尺寸 (LXWXH)	Machine dimensions (LXWXH)	mxmxm	4.1X1.1X1.8	4.2X1.25X1.7	4.8X1.5X1.8	5.3X1.6X1.9	6.0X1.85X2.2	6.5X2.0X2.4	7.5X2.58X2.4	8.2X2.7X2.5
理论机重	Machine weight	kg	2850	3340	4260	5880	10300	13100	17500	20500